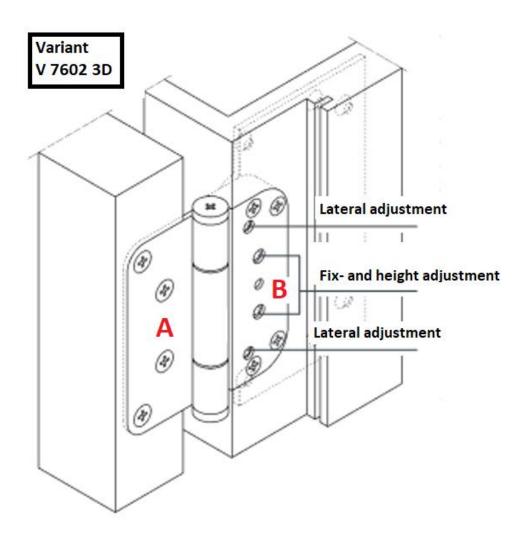
LUGARDE PANEL-SYSTEM HINGES

Hinge type: Variable hinge system

Product code: Variant V 7602 3D

Description: 3D Adjustable hinge system.

Existing of 2 parts: A and B. (see detailed drawings below)



Adjustable in 3 directions:

Lateral: +/- 3mm
Height: +/- 2mm
Hinge space: 0 -- 4mm

Procedure for lateral adjustment:

- Open the door
- Adjust the Allan screws in the desired direction
- Adjust screws evenly to avoid stress in the axle.

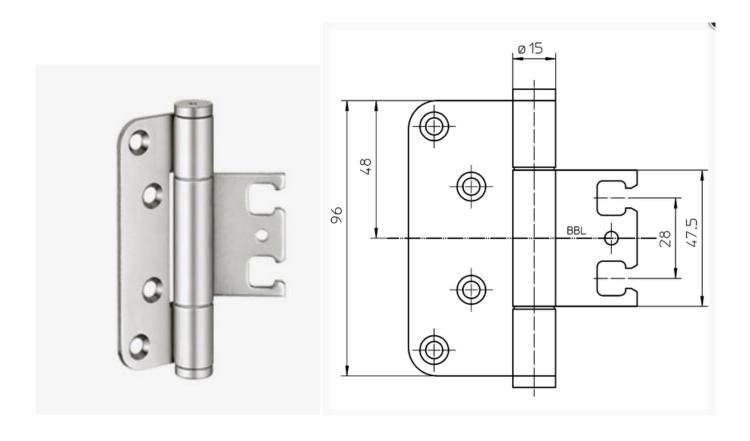
Procedure for height- and hinge space adjustment:

- Open the door
- Support the door with wedges
- loosen the 3 "fix- and height adjustment screws"
- Manoeuvre the door in the desired position
- Tighten the 3 'fix- and height adjustment screws"
- Remove the wedges

All adjustments above to be executed with a 4 mm Allan key

PART A:

Hinge part V 7888 WF

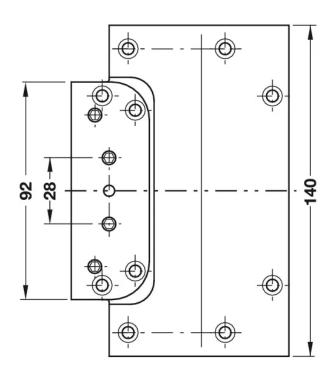


PART B:

V 7602 3D/1

Receiver part, for unrebated doors with casing frames.





Use these markers to adjust the hinge in horizontal- and vertical direction



See below:



